

FIG. 1

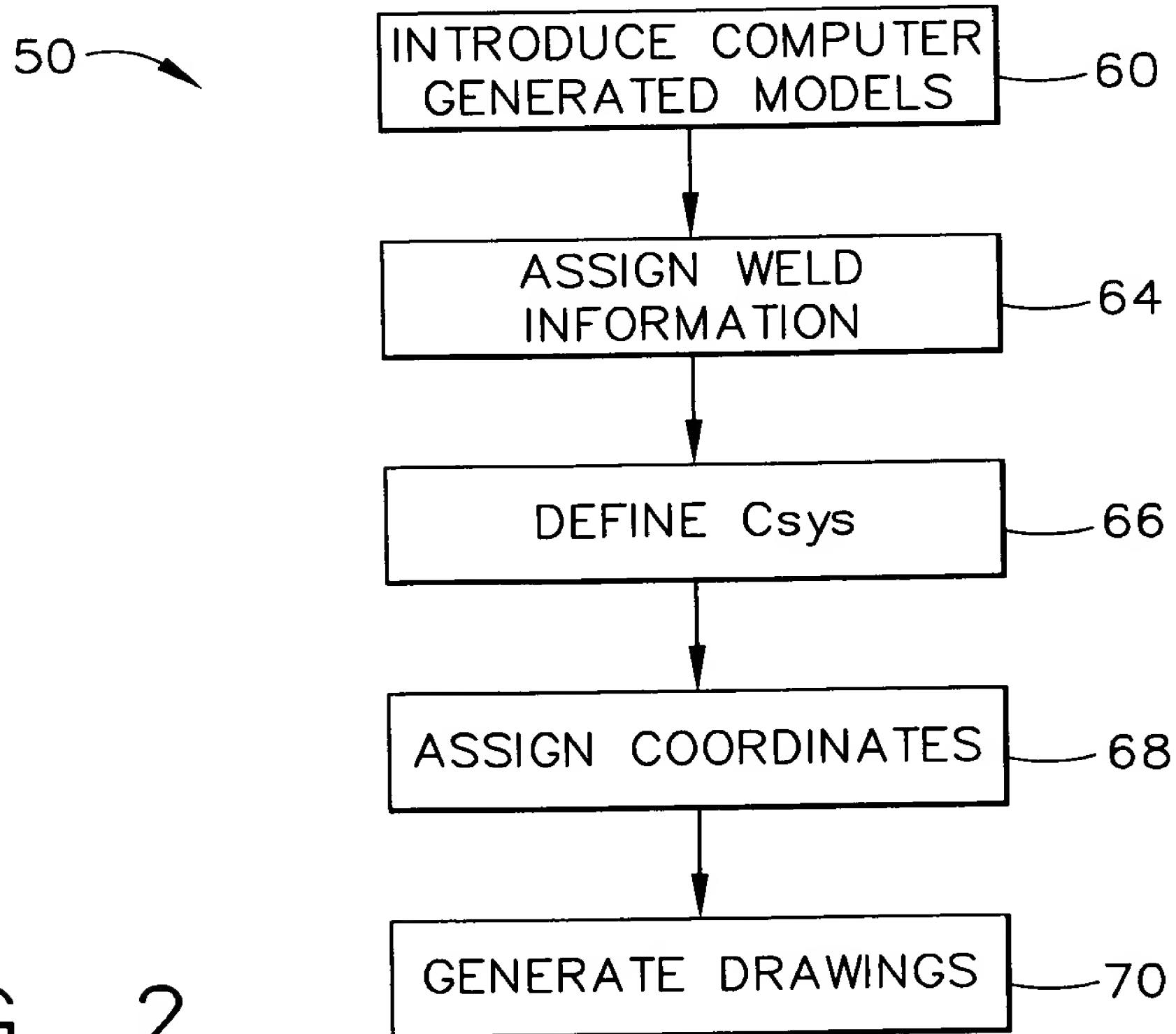


FIG. 2



2/6

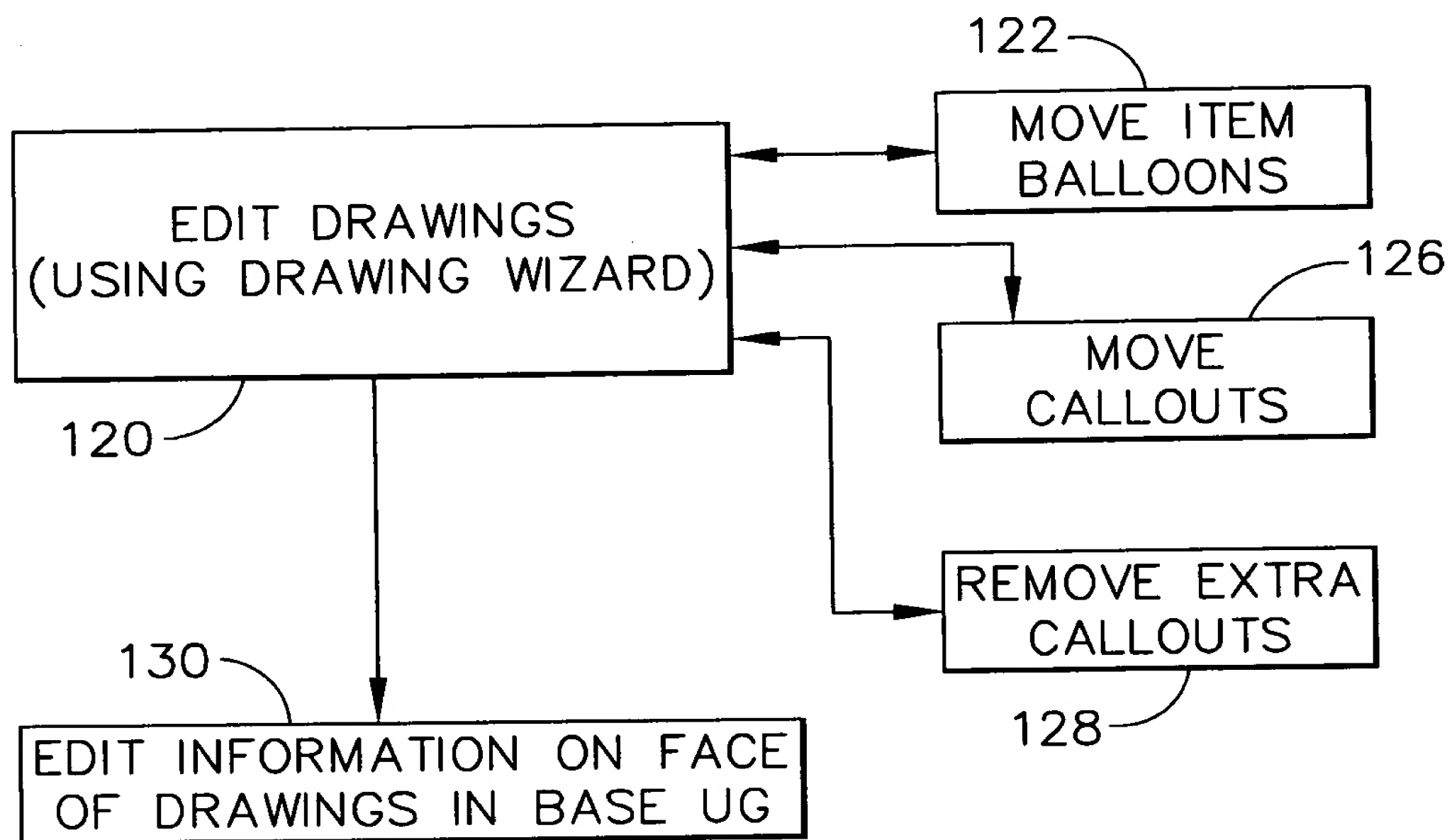


FIG. 3



3/6

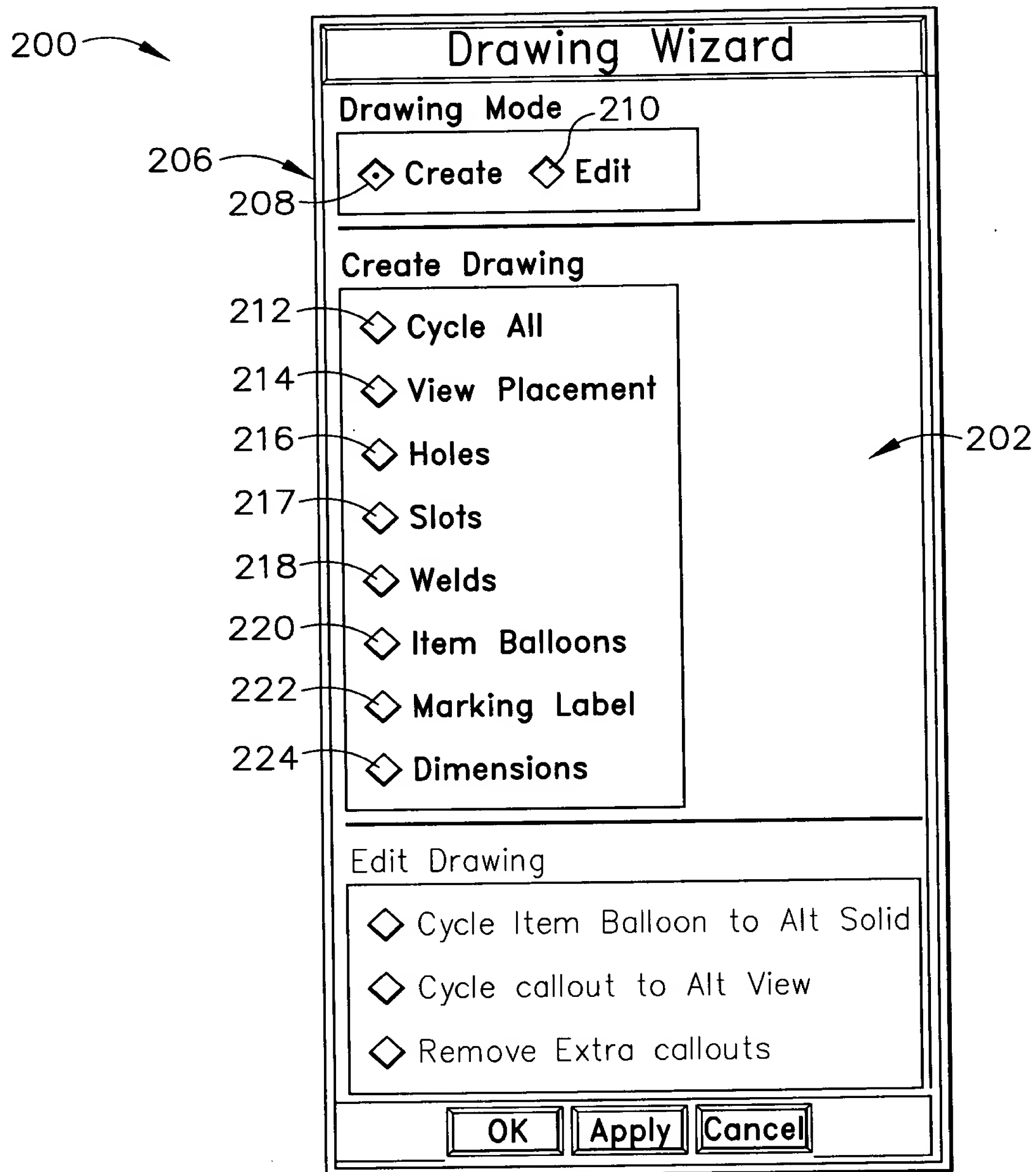
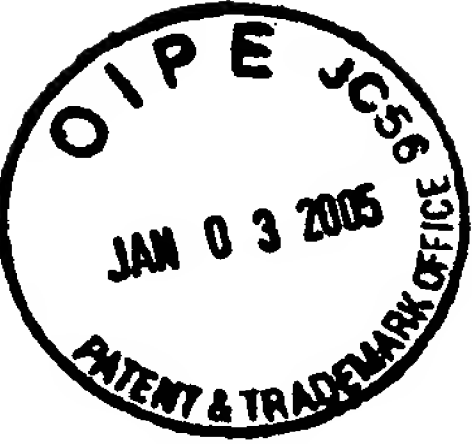


FIG. 4



4/6

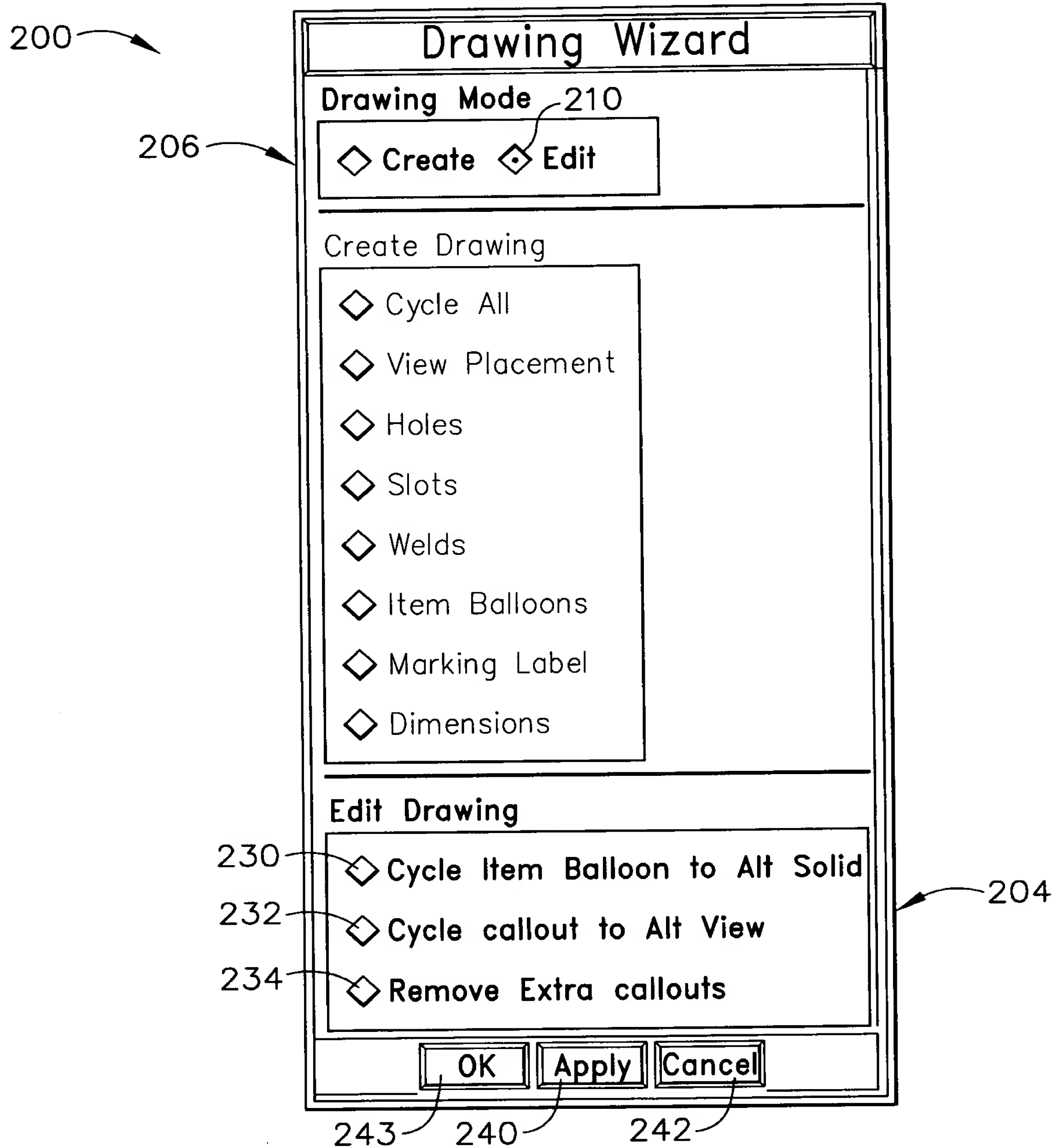


FIG. 5



5/6

250

Weld Builder

Mode

260 ☐ Add Weld

262 ☐ Delete Weld

264 ☐ Display Welds

Add Weld

270 ☐ Corner

272 ☐ Butt

274 ☐ Fillet

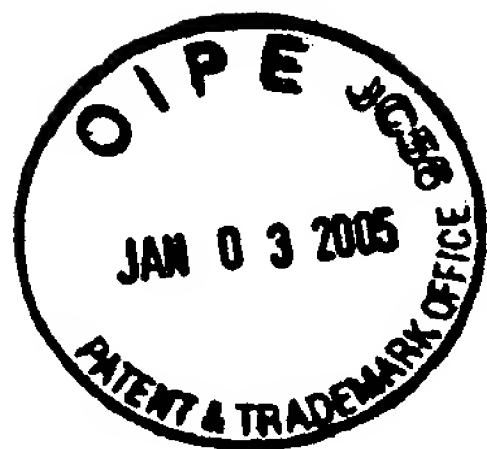
Delete Weld

316 ☐ Selected

314 ☐ All

OK Back Cancel

FIG. 6



6/6

280

### Fillet Weld Parameters

Fillet Weld Type

284 ☐ Standard Fillet Weld
286 ☐ Standard Spacer
288 ☐ J1301 Spacer

Fillet Size  290

Clocking Angle  292

294 ☐ All Around

296 ☐ Both Sides

298 ☐ Intermittent

300

Weld Length

302

Weld Pitch

312 
310

FIG. 7

330

### Hole Identification

332

334 
336

338 
340 
342

FIG. 8